

General Information

The five clips used to fasten the upper portion of the grille to the cab may not hold with enough force to prevent the grille from loosening under certain conditions. In such cases, inspect the grille for signs of misalignment, and, if found, replace the five clips with new bird-cage clips, p/n 23-12848-000 (available at the PDCs).

Inspection

Inspect the upper edge of the grille where it meets the inboard end of the headlight lens. The grille should align closely with the lower edge of the cab front panel. If the outboard ends of the grille protrude forward as shown in [Fig. 1](#), remove the grille and replace the five clips on the upper edge.

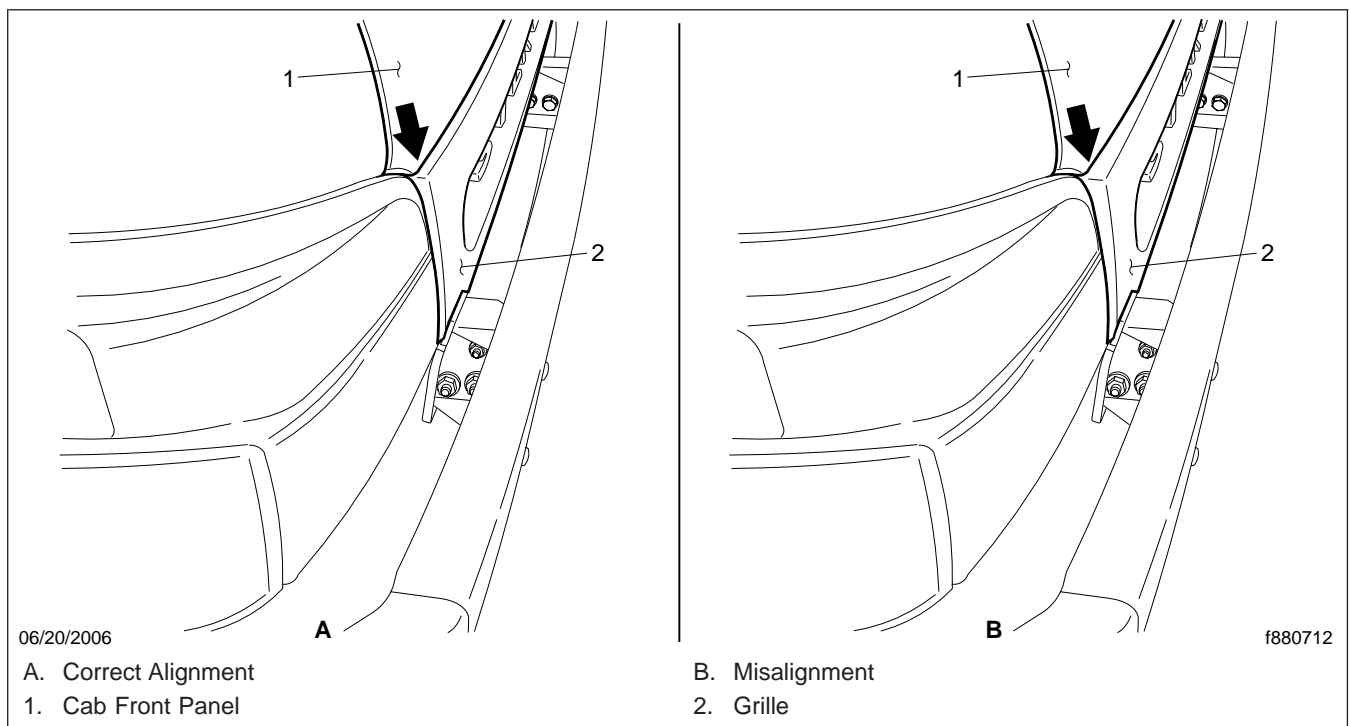


Fig. 1, Grille Alignment/Misalignment

Repair Procedure

1. Set the parking brake and chock the front tires.
2. Remove the grille from the cab.
3. Remove and discard the five clips along the upper edge of the grille. See [Fig. 2](#).
4. Cut off the vertical portion from each end of the foam surround as shown in [Fig. 3](#).
5. Install five new bird-cage clips, p/n 23-12848-000, on the upper edge of the grille.
6. Install the grille on the cab.
7. Remove the chocks from the front tires.

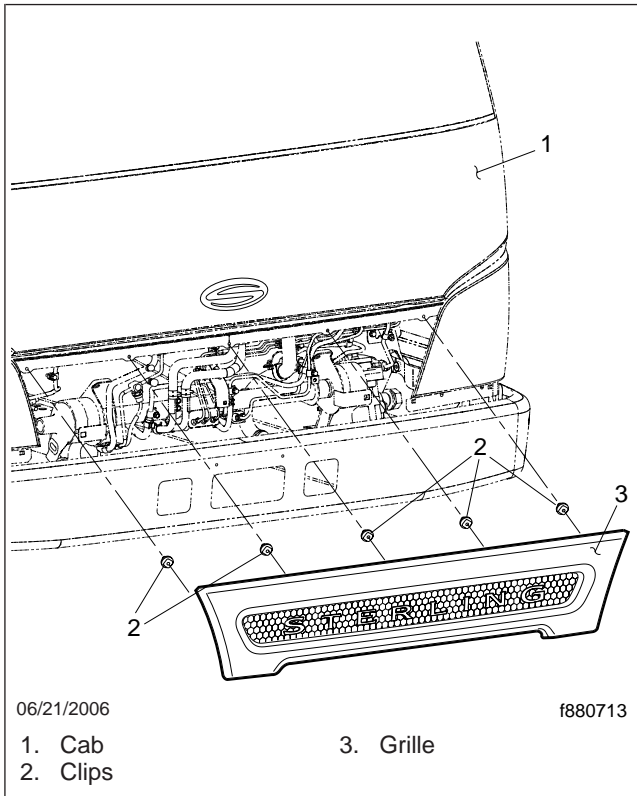


Fig. 2, Clip Removal and Installation

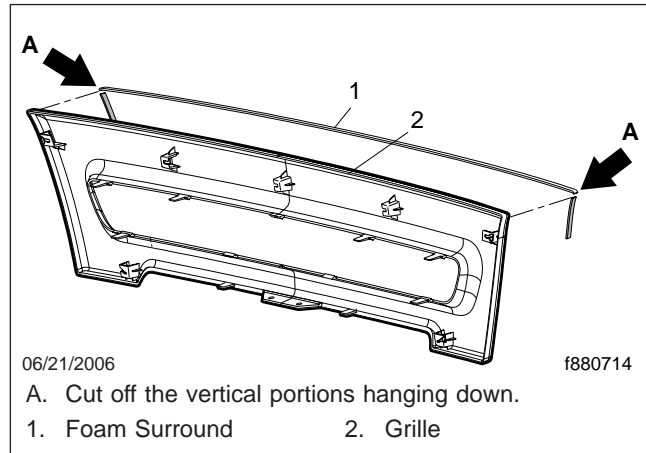


Fig. 3, Modifying the Foam Surround

Warranty

Normal warranty applies. When submitting claims, reference this bulletin by number in the story of the claim. Use the damage code and repair time information in [Table 1](#).

Damage Code	Operation Number	Description	Time: hours
646-001A01950	646-5005A	Bird-Cage Clips, Replace	0.3

Table 1, Damage Code and Repair Time Information